

GROWTH MECHANISM AND SURFACE MODIFICATION OF NANOSTRUCTURED CeO₂ FILMS BY CHEMICAL SOLUTION DEPOSITION

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The growth mechanism of 7-80 nm thick CeO₂ nanometric epitaxial films, deposited on (001)-YSZ from 2,4-pentadionate solutions, has been investigated using x-ray diffraction (XRD), x-ray reflectivity (XRR), transmission electron microscopy (TEM), x-ray photoelectron spectroscopy (XPS), atomic force microscopy (AFM) and reflection high energy electron diffraction (RHEED). The film thickness was tuned according to its linear dependence on solution concentration (0.08M-0.7M). The synthesis was performed under Ar/5%H₂ at 750°C for 4h. The grain size, microstructure and surface evolution of the films has been investigated between 650°C and 1300°C in Ar/5%H₂, air, and oxygen atmospheres.

XRD analysis ($\theta/2\theta$, ω and ϕ scans), of samples processed at 750°C under Ar/5%H₂, reveal the occurrence of only the (00 l) orientation and an excellent off-plane and in-plane epitaxial qualities, both being thickness dependent. $\Delta\omega$ lies between 0.1° and 0.28°. From a comparison of (111) ϕ -scans of film and substrate a cube-on-cube epitaxial relationship is deduced. Careful inspection of the (111) ϕ -scan peaks reveals that they consist of two contributions, one broad peak ($1.0^\circ < \Delta\phi < 1.8^\circ$) and a superposed narrow one ($\Delta\phi = 0.2^\circ$), suggesting the coexistence of regions with different degree of texture. In both cases the width of the distribution increases with thickness. Diffraction averaged residual stresses, as determined using the $\sin^2\psi$ method, exhibit a clear decay with increasing thickness.

Cross section TEM observations (Fig. 1a) indicate also a nanometric granular structure which contrasts with the columnar microstructure typically reported for films deposited by vacuum techniques [1]. Grains are rounded and no significant through-thickness grain size (typically 10 to 20 nm in diameter) variations are observed. Analysis of AFM images (Fig. 1b) revealed typical rms roughness values between 2 and 4 nm. Strikingly, however, only those grains epitaxially nucleated on the substrate display a strict cube-on-cube orientation, as demonstrated by the selected area electron diffraction pattern taken across the interface (inset). Indeed, RHEED patterns which are sensitive to the top-most material at the surface, indicated a disordered structure (Fig. 1c). Such a texture variation perpendicular to the substrate is consistent with the bimodal ϕ -scan line shapes commented above.

In order to get insights into the growth mechanism of these nanostructured films, the temperature dependence of the in-plane grain size was investigated for nominally 40 nm thick films annealed for 4 h at 650°C, 700°C, 750°C, 800°C, 850°C and 900°C in Ar/5%H₂, by quantitative analysis of AFM images. It was noted that grain sizes derived from AFM images were artificially magnified as a consequence of the convolution of the tip and grain shapes. Accordingly, these results were used to analyse the evolution of the grain size but can not be taken as a realistic measure of the lateral size of the grains. The observed temperature dependence of the grain size obeys an Arrhenius type behaviour given by $\langle r \rangle^2 - \langle r_0 \rangle^2 = a_0 \exp(-Q/kT)$, where $\langle r \rangle$ is the average grain radius after a time t , $\langle r_0 \rangle$ is average initial grain radius, a_0 is a constant, Q is an activation energy for grain boundary motion, and k and T have their

usual meanings [2]. From the slope of this plot, a value $Q=1.04$ eV is obtained. This behavior is typically observed in 3D systems undergoing a thermally activated coarsening process, as expected for the present films since they exhibit a grain size significantly smaller than the film thickness. Interestingly, it was observed that the surface roughness increases with temperature, thereof with grain size, up to rms values within 8-13 nm. This behaviour suggests that there is no grain boundary energy (or grain boundary grooving) contribution to surface roughening [3] and that the increase in roughness is dominated by the expected increase of height variations within individual grains as their size increases.

Post annealing at 1000°C in air or oxygen produces a dramatic modification of the microstructure and surface features of the films (Fig. 2a-c). The granular structure evolves to an almost single crystalline fully epitaxial film with an ordered terraced surface dominated by the (001) planes with rms of ~ 3 nm. Holes are identified both in the TEM and AFM images are likely generated as a result of the contraction of the film during the microstructural transformation.

Acknowledgements

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References:

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Figures:

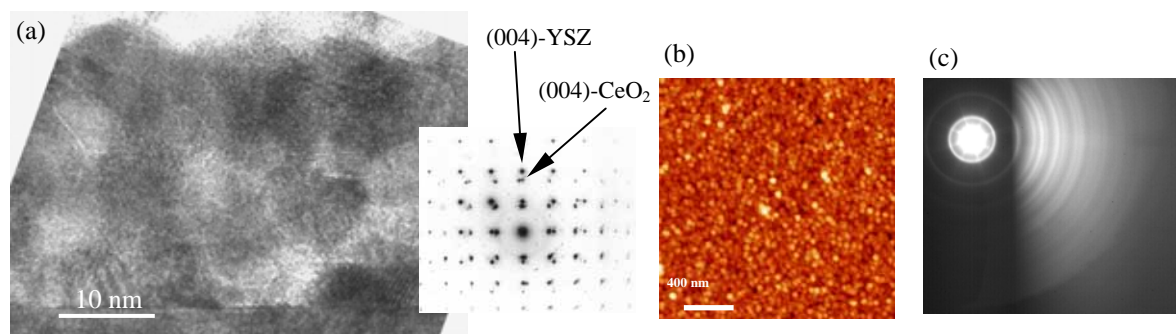


Fig. 1: Cross section TEM (a), AFM image (b) and RHEED pattern (c) of a film processed at 750°C in Ar/5% H_2 . The SAD pattern illustrates the epitaxial orientation of grains nucleated at the interface, in contrast with the disordered surface structure revealed by RHEED.

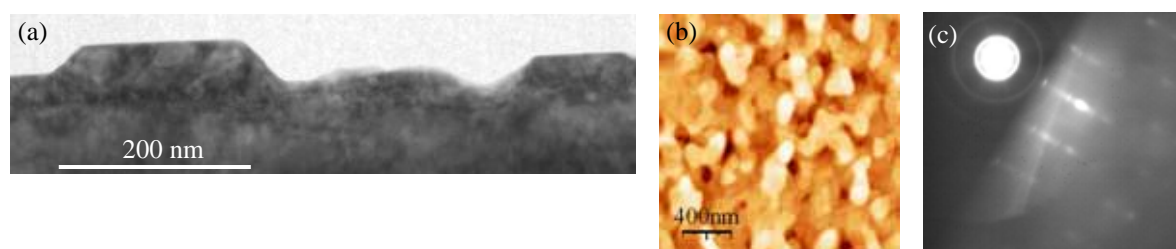


Fig. 2 Cross section TEM (a), AFM image (b) and RHEED pattern (c) of a film submitted to post-processing at 1000°C in air. The film is fully epitaxial displaying an ordered terraced surface dominated by (001) planes.